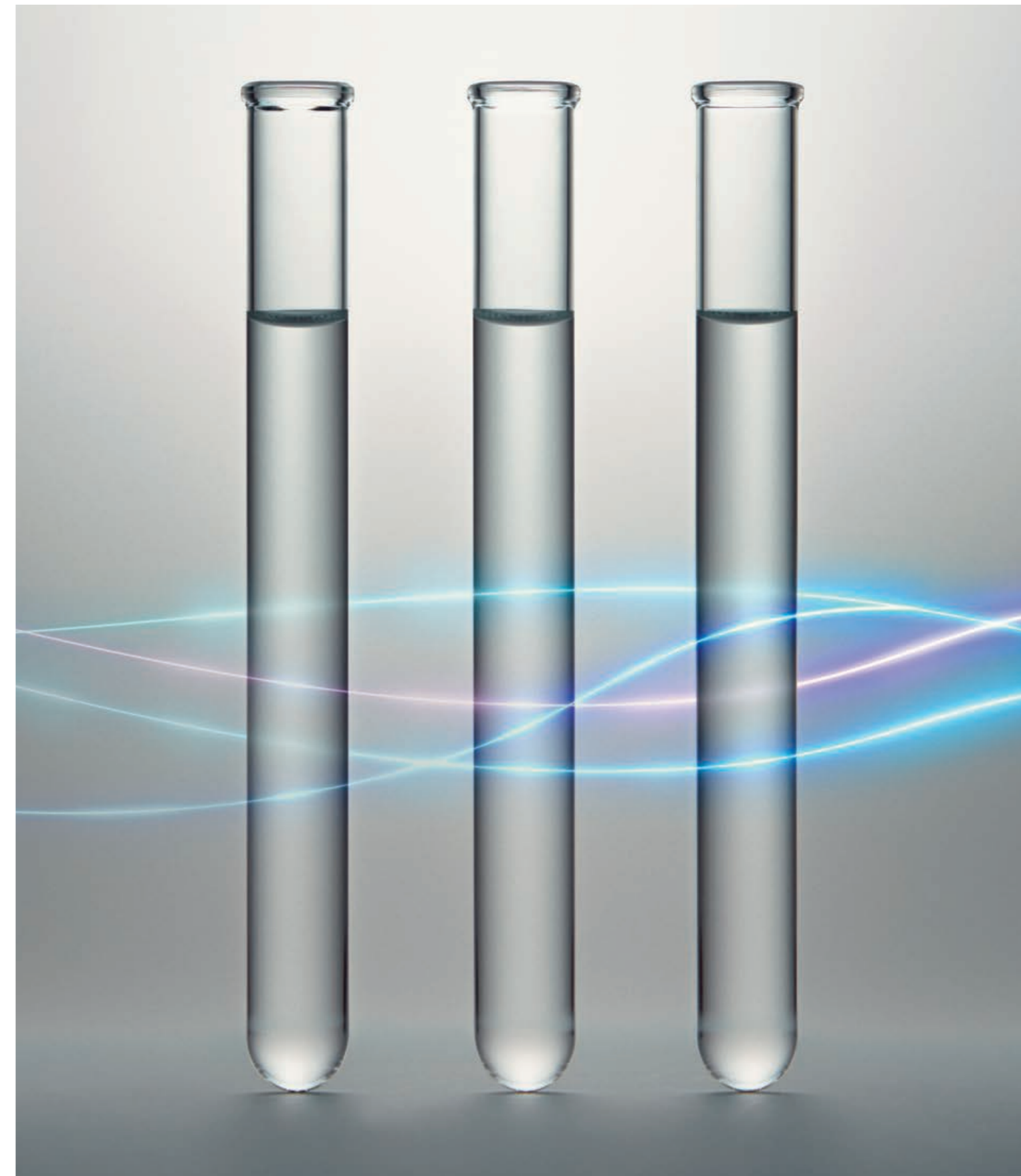


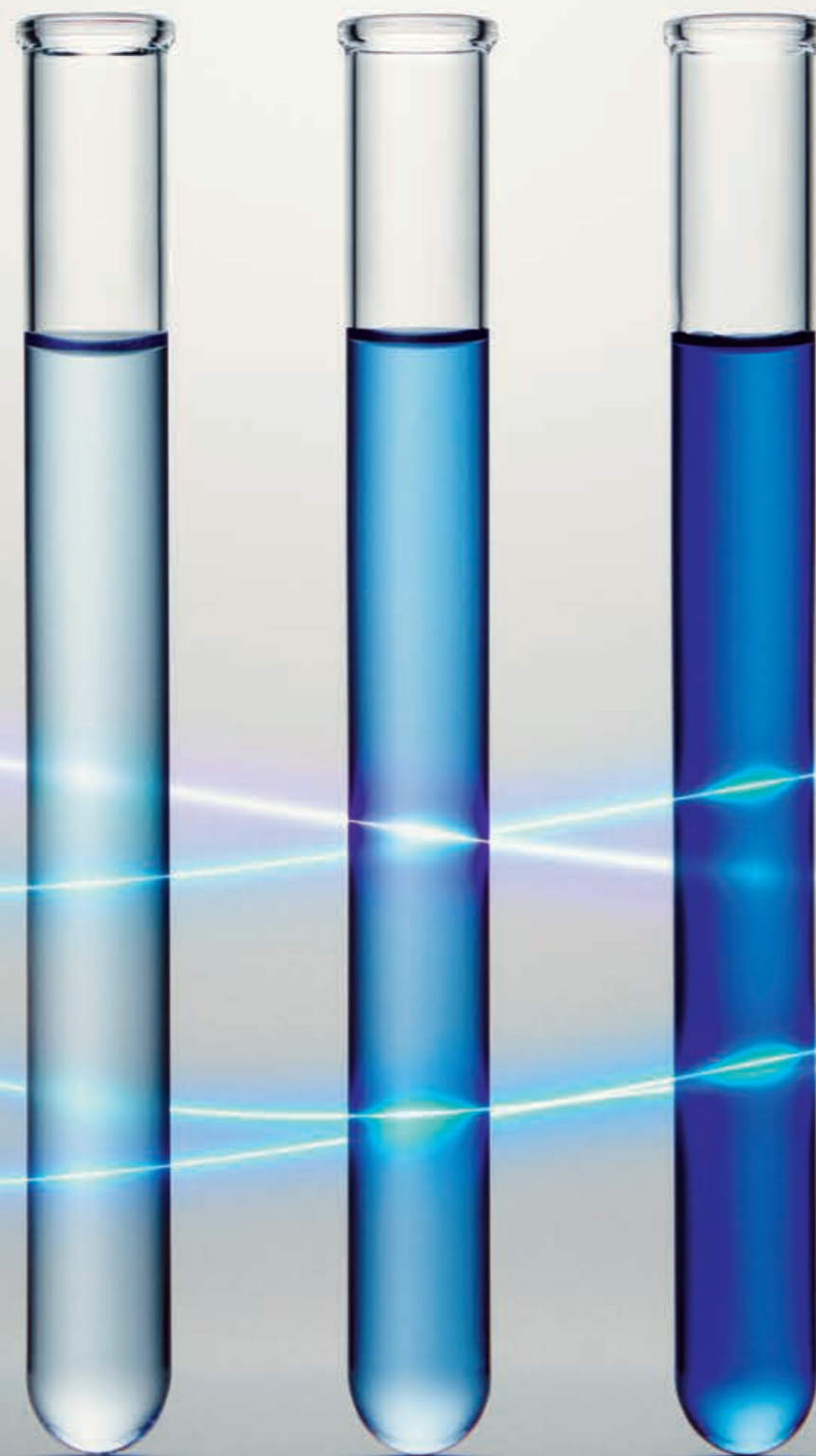

**MITSUI CHEMICALS, INC.**
**Corporate Profile**

Company Name	Mitsui Chemicals, Inc.
Founded	October 1, 1997
President & CEO	HASHIMOTO Osamu
Head Office	Tokyo Midtown Yaesu, Yaesu Central Tower, 2-2-1 Yaesu, Chuo-ku Tokyo 104-0028 Japan Telephone: +81-3-6880-7500 (Corporate Communications Division)
Capital	125,572 million yen
Employees	18,933 (Consolidated / As of March 31, 2023)
Subsidiaries and Affiliates	165 (53 in Japan, 112 overseas / As of March 31, 2023)
Domestic Manufacturing Sites	7
Domestic Sales Offices/Head Office	Head Office and three branches
Number of Shares	200,763,815 (As of March 31, 2023)
Business Groups	Life & Healthcare Solutions, Mobility Solutions, ICT Solutions, Basic & Green Materials
URL	<a href="https://www.mitsuichemicals.com/">https://www.mitsuichemicals.com/</a>

Note: All products with TM or ® are trademarks or registered trademarks of Mitsui Chemicals, Inc. or its affiliates.



0→1 MAKE IT HAPPEN



We believe that ideas  
that surprise the world  
and make it a comfortable place  
to live are born from  
a drastic change in thinking.

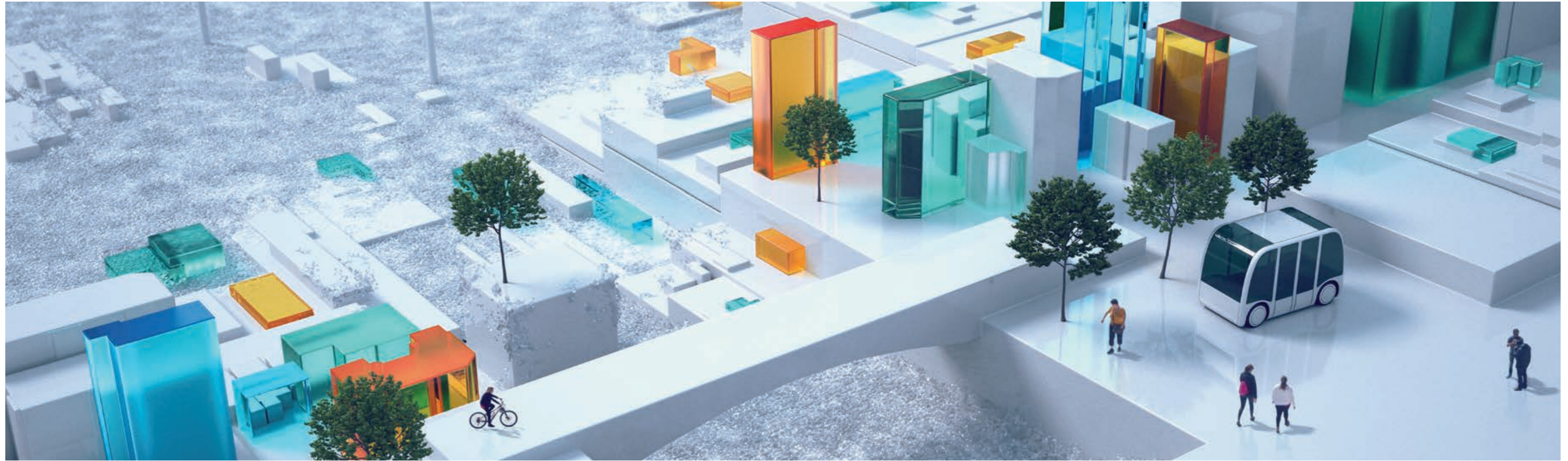
What is more, the inspired  
and inventive ways are coming  
into the world as there are people,  
and each of us opens  
new possibility for the future.

Mitsui Chemicals has been changing  
with the times for more than a century now.  
We're better placed than ever before  
to look ahead and to lead in harmony  
with the global environment.

0→1 MAKE IT HAPPEN:

From zero to one, from one to infinity  
countless futures lie ahead  
with chemistry for a sustainable world.





# VISION

## Corporate Vision

**Chemistry must play a prominent role in addressing a variety of social issues.**

Tackling a wide range of social challenges arising from accelerating environmental changes, the Mitsui Chemicals Group will continuously provide solutions making full use of the power of chemistry – the very thing that allows us to create diverse value.

### Corporate Mission

Contribute broadly to society by providing high-quality products and services through innovation and creation of materials while maintaining harmony with the global environment.

### Corporate Target

To be a corporate group that continues to grow by solving social challenges and creating diverse value with the power of chemistry.

## Our Ideal Vision for 2030

### Chemistry for Sustainable World

**A global solutions company that leads change and contributes to a sustainable future**

### Basic Strategy

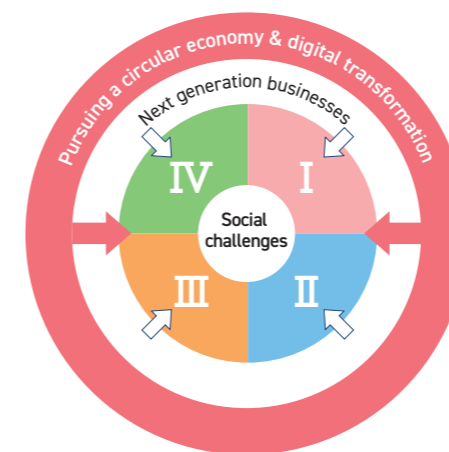
- STRATEGY **01**  Pursuing business portfolio transformation
- STRATEGY **02**  Building solutions-based business models
- STRATEGY **03**  Bolstering circular economy initiatives
- STRATEGY **04**  Corporate transformation through DX
- STRATEGY **05**  Management and business transformation

# PORTFOLIO

## Business Portfolio

**Leveraging our business activities to provide surefire solutions to social issues.**

As we look to help make our ideal future society a reality, we at Mitsui Chemicals are working to transition away from businesses centered around the supply of materials and focus instead on businesses with a social issues perspective. This will see us broaden our outlook to include the consumers that lie beyond our customers, as well as the issues that society as a whole needs to solve – and through this, we aim to generate new value. To help us make this transition, we have moved to a new setup of four business portfolios:



- PORTFOLIO I Life & Healthcare Solutions**  
Amid growing demand for both better QoL and solutions to food issues, we will flesh out our solutions in specialty markets when we can leverage our strengths, turning this into our first main pillar of earnings
- PORTFOLIO II Mobility Solutions**  
Aim to grow our earnings by expanding our offerings – including interior/exterior, electrical, and mechanism-related materials, components and services—that are compatible with the CASE megatrend and industrial changes
- PORTFOLIO III ICT Solutions**  
By bringing together our distinctive products and providing them alongside services, we aim to make our way into the ICT market and turn this into our third pillar of earnings
- PORTFOLIO IV Basic & Green Materials**  
Aim to pursue supply-chain-wide initiatives toward a circular economy while positioning this as a growth field. Continue structural reform aimed at stabilizing earnings and improving competitiveness

**Brightening everyday life  
like a pleasant ray of sunshine.**

Acrylamide	RAV7™	TAFNEL™
CYRAT™	STARKLE™	TENEBENAL™
Do Green™	SunSensors™	TREBON™
MR™	SWP™	UV+420cut™
NeoContrast™	SYNTEX™	

## LIFE & HEALTHCARE SOLUTIONS

**Tackling new initiatives focused on life,  
health and better lifestyles.**

As humankind comes up against all sorts of serious global issues – including global population growth, climate change and the need for measures to combat viral infectious diseases – we have been thinking about what needs to be done to ensure a healthy, stress-free, long-living society. To solve the issues at hand here, we are providing various solutions for improving quality of life (QOL) and facilitating food safety and reliability. On top of that, we are hard at work creating new products and services to support comfortable living.

### Protecting eyes from harmful light.

Although most people understand the importance of protecting our eyes from ultraviolet rays, recent research has shown that visible light with short wavelengths between 400 and 420 nm can also damage retinal tissue and be a factor causing age-related macular degeneration. However, lenses in ordinary eyeglasses for vision correction will only block wavelengths less than 400 nm. Mitsui Chemicals has developed a new material for eyeglass lenses, i.e., UV+420cut™. It cuts visible light in the wavelength of 400-420 nm, in addition to blocking all ultraviolet rays to protect your eyes.

### Make baby's bottom more comfortable.

Disposable diapers use cloth-like nonwoven fabric made by intertwining thin synthetic fibers. Typically, nonwoven fabric is soft to touch, with high permeability for moisture and air, perfect for your baby's bottom. However, because it does not stretch or shrink even when pulled, it is difficult to take off, put on, or move in such diapers. For the first time, Mitsui Chemicals has succeeded in developing a stretchable nonwoven fabric by making use of our specialized technologies. The fabric gently fits around baby's entire bottom and remarkably reduces discomforts such as leaks and scrunching. This stretchable nonwoven fabric has already been adopted by paper diaper manufacturers and is ready to support baby's development.

### Creating dental materials patients can appreciate.

Oral care is also one of the areas of health care Mitsui Chemicals is focusing on now. In the dental materials sector, we are entering an era of designing and producing dental crowns and bridges for dental healing using digital equipment such as 3D scanners. Mitsui Chemicals is responding quickly to the digitization of these dental materials and is strengthening development in new areas such as preventive care, aesthetic treatments, and diagnostics, as well as conventional restoration.



Offering a wide range of eyeglass lens materials that support eye health and comfort.



High-performance nonwoven fabric is applied on a paper diaper's backsheet and gathers.



Responding to the digitization of dental materials and further developing our business.

## MOBILITY SOLUTIONS

The car runs with “light-footed” agility because resins comprise approximately 70% of its parts.

Although resin accounts for about 10% (or approximately 100 kg) of an automobile’s total weight, it is used for approximately 70% of the 30,000 parts that comprise an automobile. To meet market requirements, such as reduction of weight or environmental burden, resins are becoming increasingly indispensable as they add multifunctionality to those parts.

### Customization based on customer needs.

Mitsui Chemicals has a large market share of PP compounds used for cars. PP compound is a mixture of polypropylene resin, fillers, and modifiers with improved specific functions. It is possible to customize the formulation based on a customer’s needs such as improvement of strength and/or impact resistance. Moreover, PP compound is mainly used for automobile bumpers, instrument panels, pillars (window pillars), and other parts. At Mitsui Chemicals, Inc., we are strengthening and expanding PP global production sites to support Automotive OEMs’ global business strategies.

### Light, flexible, and recyclable.

Milastomer™ was made possible by Mitsui Chemical’s long history of R&D in resins and synthetic rubbers. It is lighter due to low-density characteristics compared with other flexible resins. Additionally, it is used in many parts such as car window frames, interiors, airbag covers, and oil-resistant boots, and achieves light weight that contributes to further improvement of fuel economy. Milastomer™ is flexible and supports various molding methods. It can be recycled and provides economic benefits while saving resources.

### The hour’s Pod Next-Generation Concept Car

Mitsui Chemicals strives to develop new materials to meet a variety of needs in the mobility field. Among these materials is TAFNEX™, a polypropylene-based thermoplastic unidirectional tape reinforced with carbon fiber. Developed by Mitsui Chemicals, TAFNEX™ can be formed into laminated sheets and tubes for use in flooring materials and structural elements. As well as highlighting the tape’s benefits in the areas of lightweighting, reducing absorbency and enhancing processability, Mitsui Chemicals aims to expand the market by offering solutions that tap into this technology.



A lightweight PP compound with improved impact resistance is used for bumpers and other components.



Lightweight with an excellent texture, Milastomer™ is used in a wide range of applications, including automobile interiors.



The hour's Pod Next-Generation Concept Car

Breaking down obstacles  
to help bring cars into the future.

ADMERTM

MOSDIO™

ARLENTM

POLYMETACTM

LUCANTM

PP compounds

MILASTOMERTM

TAFMERTM

MITSUI EPT™

Leveraging the power of materials  
to facilitate ultrafast,  
high-capacity telecommunications.

APEL™	MITSUI PELLICLE™	TAKELAC™
CHEMIPEARL™	PALFRESH™	TAKENATE™
CMPS™	SPASH™	TPX™
ICROS™ TAPE	STABIO™	T.U.X™
LUBMER™	T.A.F.™	

## ICT SOLUTIONS

Providing solutions to support the technologies  
that will bring about an ideal future.

Some of the main driving forces that will guide us into the future are semiconductor technologies and sensing technologies, both of which are advancing at a remarkable rate. These technologies hold the key to achieving the likes of next-gen communications and AI, as well as to infrastructure that will make life safer and more comfortable. Many of our products are used as process components or materials for products that enable these technologies. With this in mind, our unique ICT Solutions business will continue to work on meeting the rapidly evolving needs of the market.

### Supporting the production of semiconductors

Mitsui Chemicals' functional film and sheet technologies support a wide range of industrial sectors, ranging from electronic materials through to solar cells, construction and logistics. Particularly outstanding here is our ICROS™ Tape, one of the products with which we have achieved a world-leading market share. This is used as a protective tape for wafer surfaces in the semiconductor manufacturing process. In addition, SP-PET™ – a film for multilayer ceramic capacitor processes – is among other products supporting our endeavors to meet demand in the rapidly growing ICT sector.

### Looking to the future through transparent resins

APEL™ – a proprietary cyclic olefin copolymer from Mitsui Chemicals – finds use in the camera lenses of smartphones, devices that have become integral to our lives. With a high refractive index and low birefringence, APEL™ can be used in place of glass for optical lens applications, facilitating the design of smaller, lighter products. And as a stable optical material that sees minimal change from humidity, heat and aging, APEL™ is also enabling new possibilities in sectors at the cutting edge of modern life, including various automotive applications and head-mounted displays.

### Making helpful products using excellent materials.

Mitsui Chemicals also produces functional, adhesive, and coating materials to be used for these films. For example, although polyolefins were thought to be difficult to disperse in water, with Chemipearl™, we disperse various polyolefins in water using our proprietary technology. This is used as a heat sealant for food and medical packaging. In addition, STABIO™, used as a curing agent for adhesives, is a biomass-derived material utilizing non-fossil resources, allowing us to contribute to reducing the environmental burden. Starting on the level of base materials, we support various products made from them that underpin society and daily lives.



ICROS™ Tape minimizes residue contamination after the tape is peeled off.



APEL™ is used for other applications include automotive camera lenses and optical components for AR and VR devices.



Chemipearl™ is used for medical packaging, with characteristics such as water and chemical resistance.

## BASIC & GREEN MATERIALS

### Supporting society by creating ever-better materials.

Petrochemical products produced from petroleum using chemical reactions include plastics, synthetic fibers, and synthetic rubbers. Each has excellent functions and plays important roles in society and daily lives. At Mitsui Chemicals, we seek to produce value-added petrochemical products and promote further optimization of our production systems. We draw on our unique strengths such as our technology to safely and stably manufacture high-quality, high-density polypropylene and polyethylene.

### Fabricating materials that support various fields.

Phenol, acetone, bisphenol A, high purity terephthalic acid, pet resin, ammonia, urea, ethylene oxide, industrial gas, and urethane — these are just some of the materials manufactured at Mitsui Chemicals. Such materials are used in a wide range of fields, including engineering plastics for automobiles, aircraft, and home appliances, as well as cushioning materials, clothing fibers, and food and beverage containers. Others are used in environmental conservation efforts such as water and gas purification, and raw materials for semiconductors and liquid-crystal manufacturing processes. We aim to bring about a better society and improved lifestyles by delivering materials and technologies that form the base of all industries.

### Building social infrastructure with high-quality tubing.

We do more than provide a source of raw materials. Polyethylene pipes are indispensable in the piping of water and hot water supply systems or gas conduit networks. We thoroughly conduct quality control from the raw polyethylene resin stage onward. Polyethylene pipes have several advantages, such as breakage resistance, processing and bonding ability, durability and weather-resistance, and excellent cost performance. They also support society's infrastructure.

### Creating products from bio-based hydrocarbons

As we look toward a circular economy, we are pursuing not only the recycling of plastics and chemicals, but also a shift to bio-based materials. Last year saw our Osaka Works accept Japan's first delivery of bio-based hydrocarbons, made from vegetable oil waste and oil residues. We also began Japan's first production of biomass derivatives from bio-based hydrocarbons. Our efforts here are leveraging the mass balance method in line with ISCC PLUS certification — which is widely used in Europe — to allocate the output from these feedstocks toward various plastics and chemicals, facilitating the shipment of products with biomass certification.



Resin pellets are transformed into various products.



A gas conduit made of polyethylene resin excels not only in durability but also in its processing and bonding properties.



Mitsui Chemicals' Osaka Works, which produces biomass derivatives.

Examining what we can do right now  
to build a sustainable future.

Acetone	Phenol
Bisphenol A	Polyethylene
Econykol™	Polymer colloids
Ethylene	Polypropylene
Ethylene glycol	Polyurethanes
Evolue™	Purified terephthalic acid
PET resin	

# R&D

Research and Development

Our R&D Center's mission is to draw out the unlimited potential that lies in chemicals, then leverage that potential to forge a path to the future.



## Helping build the ideal society of the future

In the face of various global issues that span the environment, resources, energy, food and more, we are engaged in R&D with the aims of realizing a circular society in harmony with the environment; an inclusive society creating diverse value; and a comfortable society that lets people lead healthy, happy lives.

## Working to solve social issues

Our R&D consists of two approaches, the first of which is a strategy to resolve foreseeable social issues. This sees each of our business portfolios pursue solutions to specifically targeted social issues by utilizing its technologies for research that can then provide a foothold for further solutions.

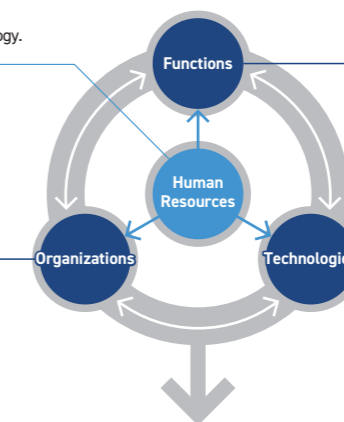
The second approach, meanwhile, is a strategy to help solve the social challenges of a difficult-to-predict future. This consists of efforts with a long-term perspective in which we look ahead to the difficult-to-predict world of 2030 and beyond; consider what sort of future we ourselves would like to create out of the many possibilities; and then backcast from that to get an idea of what issues we may face on the way to achieving that future.



We have researchers with varied backgrounds in fields such as polymers, organic synthesis, and biotechnology.

Three laboratories  
Four centers  
One Planning & Coordination Division

These sites emphasize the development of technologies and human resources.



Technical support, as well as the development of brands, new products, production technologies, businesses, and cornerstone and innovative technologies.

The R&D Center conducts activities in pursuit of the following four objectives: creation of business opportunities, creation of new functions, profit generation, and sustainability.

Technology platforms

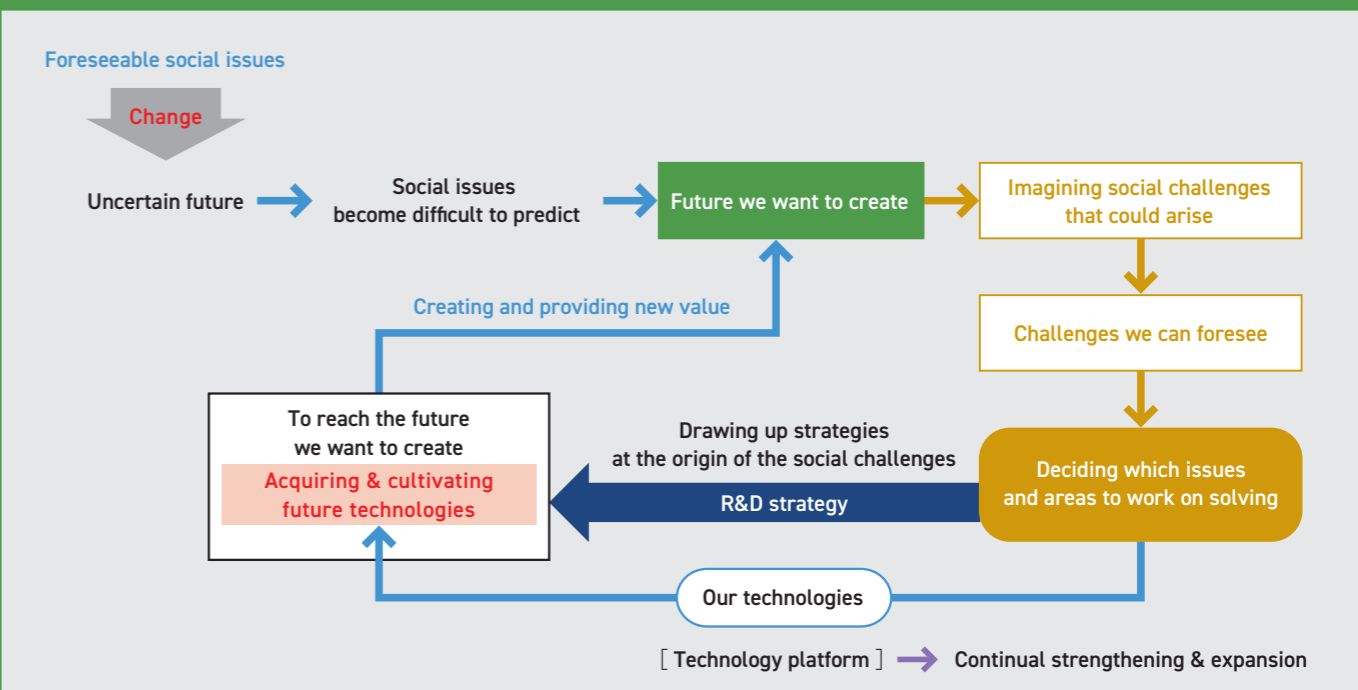
In order to strengthen our proprietary technologies and materials, we continually refine current core technologies and make efforts to acquire and incubate new technologies by reviewing our technology platforms.



## Forecast-based R&D A strategy to resolve foreseeable social issues

- Research based on our technologies that takes advantage of our strengths
- Strengthening and expanding our technology platform in line with the social issues that we aim to resolve in each business portfolio

## Backcast-based R&D A strategy to help solve the social challenges of a difficult-to-predict





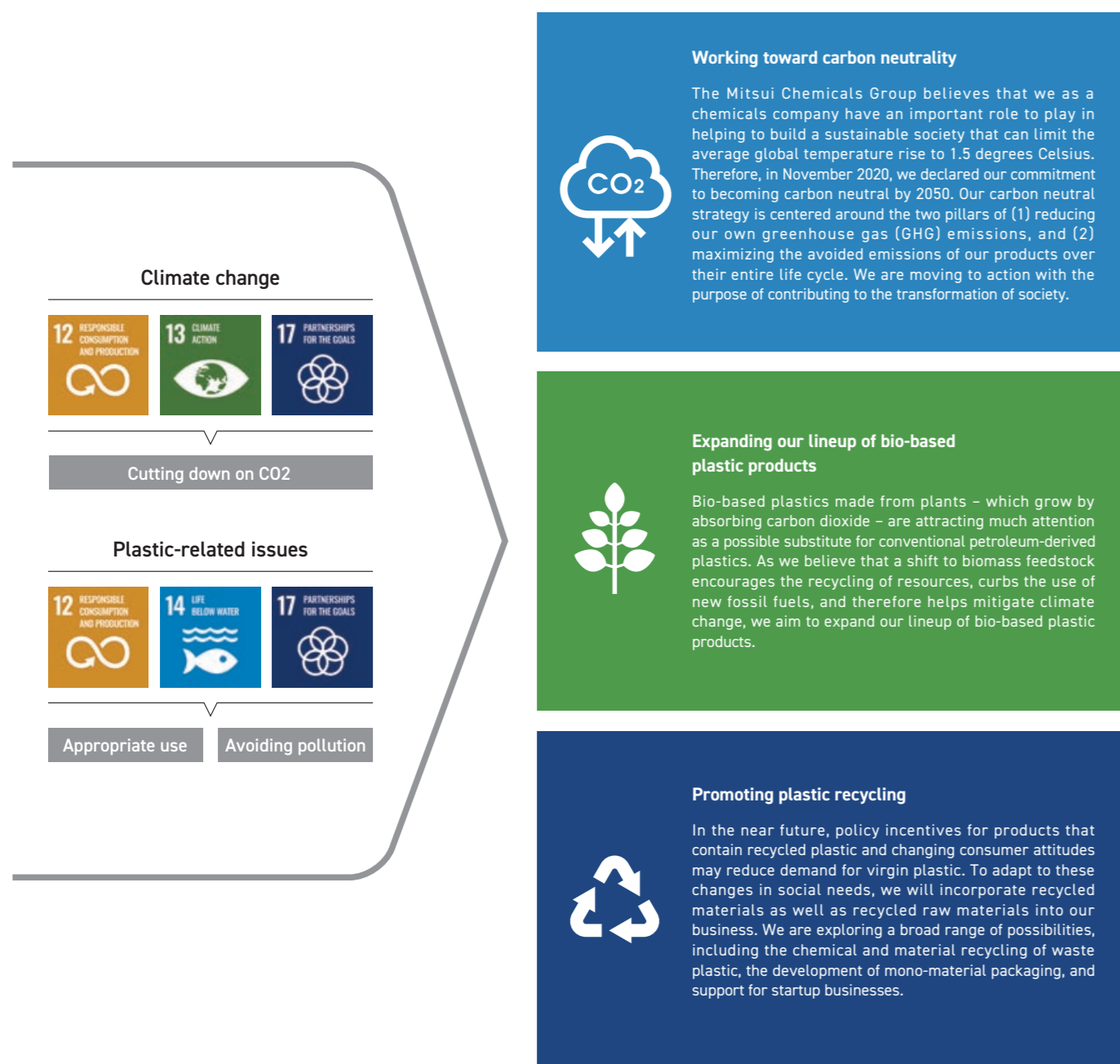
# FOR A SUSTAINABLE WORLD

Aiming for a circular economy

As society's values grow increasingly diverse and undergo a major transformation, we are pursuing innovation in an effort to respond to people's wishes as quickly as possible.

Through its supply of chemicals and highly functional plastic products, the Mitsui Chemicals Group has contributed to improving convenience in people's lives and helped to solve challenges in society by, for example, improving energy efficiency and reducing food loss. At the same time, our business activities require the substantial use of fossil resources and energy, which emits large volumes of GHGs. In addition, recent years have brought growing concern over the environmental pollution caused by plastic waste leaking into the oceans.

We see these problems pertaining to climate change and plastics as serious challenges for society that must be earnestly addressed. So with that in mind, we are working to help realize a circular economy – one in which resources are not merely consumed and then disposed of in a one-way process, as in the linear economy, but are instead utilized efficiently. This will include the use of renewable resources, as well as the collection and recycling of used resources, in an effort to avoid creating waste.



**Working toward carbon neutrality**

The Mitsui Chemicals Group believes that we as a chemicals company have an important role to play in helping to build a sustainable society that can limit the average global temperature rise to 1.5 degrees Celsius. Therefore, in November 2020, we declared our commitment to becoming carbon neutral by 2050. Our carbon neutral strategy is centered around the two pillars of (1) reducing our own greenhouse gas (GHG) emissions, and (2) maximizing the avoided emissions of our products over their entire life cycle. We are moving to action with the purpose of contributing to the transformation of society.

**Expanding our lineup of bio-based plastic products**

Bio-based plastics made from plants – which grow by absorbing carbon dioxide – are attracting much attention as a possible substitute for conventional petroleum-derived plastics. As we believe that a shift to biomass feedstock encourages the recycling of resources, curbs the use of new fossil fuels, and therefore helps mitigate climate change, we aim to expand our lineup of bio-based plastic products.

**Promoting plastic recycling**

In the near future, policy incentives for products that contain recycled plastic and changing consumer attitudes may reduce demand for virgin plastic. To adapt to these changes in social needs, we will incorporate recycled materials as well as recycled raw materials into our business. We are exploring a broad range of possibilities, including the chemical and material recycling of waste plastic, the development of mono-material packaging, and support for startup businesses.

## CASE 1

### Establishing an academic research center for the creation of carbon-neutral technologies

Last year saw Mitsui Chemicals partner with Kyushu University to establish the Mitsui Chemicals, Inc. – Carbon Neutral Research Center. Located within Kyushu University's International Institute for Carbon-Neutral Energy Research, the new center looks to create cutting-edge technologies for real-world implementation as a means of contributing to carbon neutrality. The center is now carrying out joint research in which the world-leading expertise that Kyushu University has built up in the field of carbon-neutral technologies – including green hydrogen as well as carbon capture, utilization and storage (CCUS) – is combined with the expertise that Mitsui Chemicals has amassed in developing and commercializing eco-friendly technologies.



## CASE 2

### Launching sales of a high-refractive optical lens material derived from plants

As of April 2022, Mitsui Chemicals' Do Green™ series of plant-derived high-index lens materials has seen MR-160DG™ – a product with a refractive index of 1.60 – added to its lineup and made available for purchase. This product is the world's first Biomass Mark-certified optical lens material with a refractive index of 1.60 to reach the market. The use of plant-derived raw materials allows the Do Green™ series to help lower greenhouse gas emissions when compared to petroleum-derived products.



## CASE 3

### Starting up demonstration testing for the material recycling of flexible packaging materials

Mitsui Chemicals' Nagoya Works has begun demonstration testing for the material recycling of flexible packaging materials, focusing here on a process that removes the ink from printed film before turning the film into pellets that can then be converted back into flexible packaging film. Going forward, the company has its sights set on expanding the scope of this process to also include plastic waste from sources spanning lamination through to pouch production, filling and consumption, aiming through this to cut down on plastic waste.



Pellets after removal of printing



Winding the film after removal of the ink

# CSR

## Environment and Society

To realize a sustainable society, we implement various efforts to contribute to solving environmental and social challenges.



Mitsui Chemicals and Mitsui Chemicals Industrial Products organized a cleanup session in the Suno district of Amami Oshima, a World Natural Heritage Site in Kasaricho, Amami, Kagoshima. The session saw employees work alongside locals to collect marine litter that had drifted ashore or been left on the beach. Participants filled 40 garbage bags with a capacity of 45 liters – making for approximately 1.8 cubic meters of waste – with the likes of fishing nets, buoys and other fishing gear; plastic bottles and other such assorted plastic waste; and pumice that had washed up following an undersea volcanic eruption in the Ogasawara Islands in August 2021.

### Recycling plastic waste to make benches

Mitsui Chemicals utilized plastic from a plastic resource collection station at the Futaba Gakusha local human resources support center in Kobe, Hyogo, to create two recycled eco benches. The benches were then unveiled and installed at Futaba Gakusha in April 2022. In going about this, plastics of various different types – such as PP, PE and PET – were intentionally mixed together, after which Mitsui Chemicals' adhesive polyolefin ADMER™, which can be used for compatibilization, was added in at a 10 percent ratio to act as a recycling aid.



A recycled eco bench created through material recycling



Immediately providing disaster relief supplies comprising our products in collaboration with NPOs.



We donated benches of Yakushima cedar coated with our protective wood paint.



Donating to NPOs and other organizations with funding voluntarily collected by our employees in our "One Little Coin" program.



Donated NONROT™-Treated Benches Made from Non-Native Bishop Wood.



Supporting work-life balance by having "a nursery adjacent to sites" and other programs.



Organizing events to consider agriculture and the environment through the Wildlife Survey on Rice Fields.



Organizing Laboratory Classes in the Wonders of Chemistry to share the fun and possibilities of science with children.



Donating computers to a neighboring elementary school in India as one of the training support activities for future generations.



Implementing environmental protection activities such as planting mangroves and releasing juvenile fish in Thailand.







Arranging meetings to exchange opinions with local communities in each site.

# HISTORY

## History of the Mitsui Chemicals Group

### History of Coal Chemicals

- 1912 ● Mitsui Mining starts full-scale chemical operations at Omuta (currently our Omuta Works).  

- Establishes the first Koppers coke oven in Japan.
- 1915 ● Production of alizarin, Japan's first synthetic dye, begins (Omuta).
- 1916 ● Omuta Works starts phenol production.  
● First coal chemistry complex formed in Japan.
- 1928 ● Mitsui Mining actively expands chemical operations into other areas, including synthetic ammonia and ammonium sulfate.  

- 1932 ● Production of synthetic "indigo" dyes begins (Omuta).  

- 1933 ● Toyo Koatsu Industries established.  

- 1941 ● Mitsui Chemical Industry established.
- 1944 ● Mitsui Chemical Industry starts production of synthetic petroleum.
- 1948 ● Toyo Koatsu Industries (currently our Hokkaido Mitsui Chemicals, Inc.) begins mass-production of urea fertilizer in Japan.
- 1950 ● Nagoya Manufacturing Factory (currently our Nagoya Works) is inaugurated.
- 1951 ● Nagoya Works commences full-scale production of vinyl chloride.
- 1955 ● Mitsui Petrochemical Industries established.  
● Transition to petrochemical business.

### Transition to petrochemical business.




- 1958 ● Iwakuni-Otake Works starts operations.  
Japan's first petrochemical complex is completed.  

- Mitsui Chemicals Industry starts film business. Hula hoop boom generates mass orders for HI-ZEX™ (polyethylene).  




- 1960 ● DuPont and Mitsui Chemicals form a joint venture, Mitsui Polychemicals (currently Dow-Mitsui Polychemicals Co., Ltd.), and low-density polyethylene is produced.
- 1962 ● Japan's first polypropylene plant starts operations (Iwakuni-Otake Works).
- 1964 ● Osaka Manufacturing Factory (currently Osaka Works) starts operations.
- 1966 ● First overseas investment establishes Singapore Adhesives & Chemicals (SAC) in Singapore.  
● Mitsui Chemicals Industry starts urea-formaldehyde plywood adhesive production.
- 1967 ● Chiba Factory (currently Ichihara Works) starts ethylene production.
- 1968 ● Toyo Koatsu Industries merges with Mitsui Chemical Industry to form Mitsui Toatsu Chemicals, Inc.
- 1970 ● Mitsui Chemical Industry exports high-density polyethylene manufacturing technology to Romania.  
● First export of petrochemical technology to Eastern Europe demonstrates world-class technology.
- 1972 ● Thai Plastics and Chemicals (TPCC) starts vinyl chloride polymer business.
- 1975 ● Launch of polyolefin adhesive agent ADMER™.  
● MILASTOMER™ adopted for automobile bumper components.



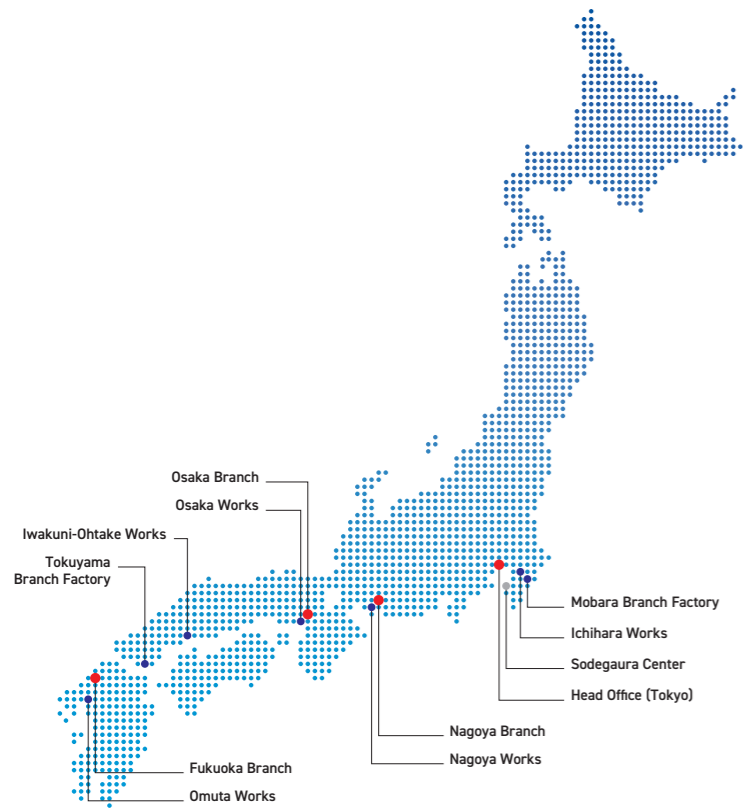
### Into the Era of Mitsui Chemicals

- 1986 ● Groundbreaking ceremony for Mitsui Petrochemical Industries New Technology Research and Development Center (currently Sodegaura Center).  

- C&CT [currently Advanced Composites (ACP)] established as our first U.S. manufacturing site, in response to the request from Honda Motor Co., Ltd. to start business in the U.S. and begin on-site master batch production.  

- 1987 ● Mitsui Toatsu Chemicals Asia [currently Mitsui Chemicals Asia Pacific (MCAP)] established in Singapore.
- 1988 ● Mitsui Chemicals America (MCA) established.
- 1990 ● Mitsui Toatsu Chemicals Europe [currently Mitsui Chemicals Europe (MCE)] established.  
● At the same time, sales companies are set up in Germany and the U.K. to develop marketing structure in the European market.
- 1994 ● First polypropylene compound manufacturing site in Mexico established.
- 1997 ● Mitsui Petrochemical Industries, Ltd. and Mitsui Toatsu Chemicals Inc. merge to form Mitsui Chemicals, Inc. (MCI).  

- 1999 ● Mitsui Chemicals Shanghai [presently Mitsui Chemicals (China) Co., Ltd. (MCCN)] established.
- 2000 ● Mitsui Petrochemical Industrial Products and Mitsui Toatsu Construction Materials merge to form Mitsui Chemicals Industrial Products, Ltd.
- 2001 ● Mitsui Elastomers Singapore established.
- 2005 ● Prime Polymer starts sales by integrating polyolefin business of Idemitsu Kosan Co., Ltd. and MCI.

### Acceleration to become a global company.

- 2008 ● Mitsui Chemicals India, Pvt. Ltd. (MCIND) established.
- 2009 ● Mitsui Fine Chemicals incorporated (Mitsui Fine Chemicals, Inc. and Mitsui Toatsu Inorganic Chemicals, Inc. merge).  
● Mitsui Chemicals Agro, Inc. established (Sankyo Agro and Mitsui Chemicals Agrochemicals division merge).
- 2010 ● Mitsui Chemicals do Brazil Comércio Ltda. established.  
● Mitsui Chemicals Tohcello, Inc. formed by film/sheet business integration of Tohcello and Mitsui Chemicals Fabro.
- 2012 ● 100th anniversary of the Omuta Works.
- 2013 ● Dental materials division of Heraeus Holding GmbH acquired.
- 2014 ● World's first large-scale XDI plant built in Omuta Works.
- 2015 ● Mitsui Chemicals SKC Polyurethane Inc. starts operations as a joint venture with MCI and SKC Polyurethane Inc. in Korea.
- 2016 ● Mitsui Chemicals Korea (MCKR) starts operations.  

- EVOLUET™ plant in Singapore starts commercial-base operations.  

- 2017 ● Mitsui Chemicals Thailand Co., Ltd. established.
- 2018 ● Acquired ARRK Corporation, a global development organization.
- 2020 ● Mitsui Chemicals' first polypropylene compounds manufacturing site in Europe starts commercial-base operations. [Mitsui Prime Advanced Composites Europe B.V.(ACE)]  

- 2021 ● Dissolve Polyurethane Raw Materials JV With SKC Polyurethanes Inc.
- 2022 ● Mitsui Chemicals' 25th anniversary

# NETWORK



## Domestic Sites

### Head Office

Tokyo Midtown Yaesu, Yaesu Central Tower,  
2-2-1 Yaesu, Chuo-ku Tokyo 104-0028 Japan  
Tel: +81-3-6880-7500  
Fax: +81-3-6880-7616

### Nagoya Branch

Nagoya Mitsui Main Bldg., 8F,  
24-30, Meiekinami 1-chome,  
Nakamura-ku, Nagoya 450-0003  
Tel: +81-52-587-3601  
Fax: +81-52-587-3620

### Osaka Branch

Shinanobashi Mitsui Bldg., 8F,  
11-7, Utsuhoonmachi 1-chome,  
Nishi-ku, Osaka 550-0004  
Tel: +81-6-6446-3602  
Fax: +81-6-6446-3638

### Fukuoka Branch

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14-13, Tenjin 2-chome, Chuo-ku,  
Fukuoka 810-0001  
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Fax: +81-92-715-2811

### Ichihara Works

3, Chigusa-kaigan, Ichihara,  
Chiba 299-0108  
Tel: +81-436-62-3221  
Fax: +81-436-62-1818

### Mobarra Branch Factory

1900, Togo, Mobarra, Chiba 297-8666  
Tel: +81-475-23-0111  
Fax: +81-475-23-8130

### Nagoya Works

1, Tangodori 2-chome, Minami-ku,  
Nagoya 457-8522  
Tel: +81-52-614-2111  
Fax: +81-52-614-2191

### Osaka Works

6, Takasago 1-chome, Takaishi,  
Osaka 592-8501  
Tel: +81-722-68-3502  
Fax: +81-722-68-0004

### Iwakuni-Ohtake Works

1-2, Waki 6-chome, Waki-cho,  
Kuga-gun, Yamaguchi 740-0061  
Tel: +81-827-53-9010  
Fax: +81-827-53-8800

### Tokuyama Branch Factory

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Shunan-City, Yamaguchi 745-0045  
TEL.+81-834-31-5880  
FAX.+81-834-31-5893

### Omuta Works

30 Asamuta-machi, Omuta City,  
Fukuoka 836-8610  
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Fax: +81-944-51-8128

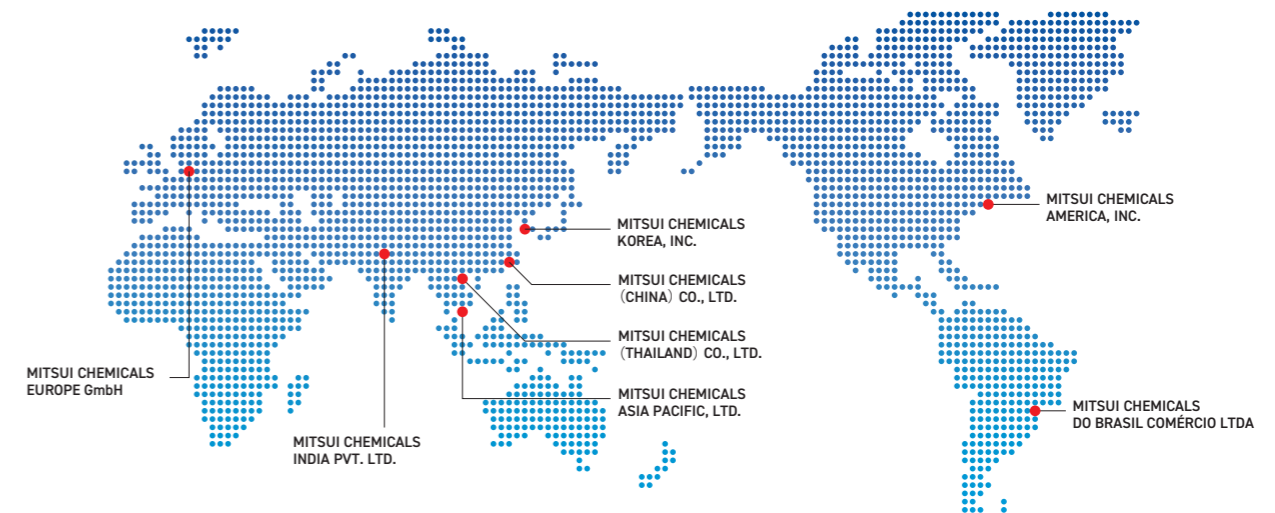
### Sodegaura Center

580-32, Nagaura, Sodegaura,  
Chiba 299-0265  
Tel: +81-438-62-3611  
Fax: +81-438-64-2360

## Subsidiaries and Affiliates in Japan (Consolidated / As of July 1, 2023)

ARRK CORPORATION	JAPAN POLYOL LLP	HOKKAIDO MITSUI CHEMICALS, INC.
MC CROP & LIFE MANUFACTURING CO., LTD.	SHOFU INC.	HONSHU CHEMICAL INDUSTRY, LTD.
MC DENTAL HOLDINGS INTERNATIONAL, LLC	TAISHO MTC LTD.	MITSUI CHEMICALS CROP & LIFE SOLUTIONS, INC.
MC BUSINESS SUPPORT, LTD.	TAHARA SOLAR-WIND™ JOINT PROJECT	MITSUI CHEMICALS EMS CORPORATION
MC RYOKKA CO., LTD.	CHIBA CHEMICALS MANUFACTURING LLP	MITSUI CHEMICALS MC, LTD.
OSAKA PETROCHEMICAL INDUSTRIES, LTD.	DM NOVAFOAM, LTD.	MITSUI CHEMICALS OPERATION SERVICES CO., LTD.
KATSUZAI-CHEMICAL CORP.	TOYO KOHSAN CO., LTD.	MITSUI CHEMICALS SUN ALLOYS CO., LTD.
KYODO CARBONIC INC.	TOYO BEAUTY SUPPLY CORPORATION	CHEMOURS-MITSUI FLUOROPRODUCTS CO., LTD.
KYOWA INDUSTRIAL CO., LTD.	TOYO PHOSPHORIC ACID, INC.	MITSUI CHEMICALS INDUSTRIAL PRODUCTS, LTD.
KULZER JAPAN CO., LTD.	TOHCELLO SLITTER CO., LTD.	MITSUI CHEMICALS TOHCELLO, INC.
SAXIN CORPORATION	TOHCELLO LOGISTICS CO., LTD.	MITSUI FINE CHEMICALS, INC.
SANSEIKAIHATSU CO., LTD.	TOKUYAMA POLYPROPYLENE CO., LTD.	MITSUI CHEMICAL ANALYSIS & CONSULTING SERVICE INC.
SUN MEDICAL CO., LTD.	NIPPON ALUMINUM ALKYLs, LTD.	DOW-MITSUI POLYCHEMICALS CO., LTD.
SUNREX INDUSTRY CO., LTD.	NIPPON EPOXY RESIN MANUFACTURING COMPANY LTD.	YAMAMOTO CHEMICALS, INC.
SHIKOKU TOHCELLO CO., LTD.	EVOLUE JAPAN CO., LTD.	YONCELLO SANGYO CO., LTD.
SHIMONOSEKI MITSUI CHEMICALS, INC.	NIPPON TENSAR LTD.	
JAPAN COMPOSITE CO., LTD.	PRIME POLYMER CO., LTD.	

## Overseas Sites



### MITSUI CHEMICALS EUROPE GmbH

Oststrasse 34, 40211 Duesseldorf, Germany  
TEL +49-211-173320 FAX +49-211-17332-701

### MITSUI CHEMICALS (CHINA) CO., LTD.

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### MITSUI CHEMICALS KOREA, INC.

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### MITSUI CHEMICALS ASIA PACIFIC, LTD.

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### MITSUI CHEMICALS INDIA PVT. LTD.

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### MITSUI CHEMICALS AMERICA, INC.

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Rye Brook, NY 10573, U.S.A  
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### MITSUI CHEMICALS DO BRASIL COMERCIO LTDA

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CEP 01311-000 - Bela Vista - São Paulo - SP - Brasil  
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### MITSUI CHEMICALS (THAILAND) CO., LTD.

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Rama 9 road, Kwaeng Huay Kwang, Khet Huay Kwang, Bangkok,  
Thailand 10310, Thailand  
TEL +66-2-026-3242 FAX +66-2-107-1855

## Major Subsidiaries and Affiliates Overseas (Consolidated / As of April 1, 2023)

<b>Europe</b>	TAIWAN TOHCELLO FUNCTIONAL SHEET, INC.	SDC TECHNOLOGIES ASIA PACIFIC PTE. LTD.
ACOMON s.r.l	FOSHAN MITSUI CHEMICALS POLYURETHANES CO., LTD.	SIAM TOHCELLO CO., LTD.
ARRK ENGINEERING GmbH	MITSUI CHEMICALS CROP & LIFE SOLUTIONS KOREA CO., LTD.	VITHAL CASTOR POLYOLS, PVT. LTD.
KULZER GmbH	KUMHO MITSUI CHEMICALS, INC.	MITSUI PRIME ADVANCED COMPOSITES INDIA, PVT. LTD.
MITSUI PRIME ADVANCED COMPOSITES EUROPE B.V.	TIANJIN COSMO POLYURETHANE CO., LTD.	PT MITSUI CHEMICALS POLYURETHANES INDONESIA
SCIENTIFIC GLASS GmbH	LOTTE MITSUI CHEMICALS, INC.	THAI MITSUI SPECIALTY CHEMICALS CO., LTD.
SUN ALLOYS EUROPE GmbH	KULZER DENTAL LTD.	MITSUI CHEMICALS POLYURETHANES MALAYSIA SDN. BHD.
	ML TECH CO., LTD.	
<b>East Asia</b>	<b>North America</b>	
MITSUI ADVANCED COMPOSITES (ZHONGSHAN) CO., LTD.	ADVANCED COMPOSITES, INC.	
MITSUI CHEMICALS FUNCTIONAL COMPOSITES CO., LTD.	ANDERSON DEVELOPMENT COMPANY	
SHANGHAI SINOPEC MITSUI CHEMICALS CO., LTD.	DENTCA, INC.	
SHANGHAI SINOPEC MITSUI ELASTOMERS CO., LTD.	KULZER, LLC	
SHANGHAI MITSUI PLASTICS COMPOUNDS LTD.	KYOWA INDUSTRIAL CO., LTD., U.S.A.	
SHANGHAI KH MOULD TECHNOLOGY CO.,LTD	SDC TECHNOLOGIES, INC.	
ZHANG JIA GANG FREE TRADE ZONE		
MITSUI LINKUPON ADVANCED MATERIALS, INC.	<b>Central and South America</b>	
TAIWAN MITSUI CHEMICALS, INC.	ADVANCED COMPOSITES MEXICANA S.A. DE C.V.	
FORMOSA MITSUI ADVANCED CHEMICALS CO., LTD.	MITSUI CHEMICALS DO BRASIL COMERCIO LTDA.	
YONGSAN MITSUI CHEMICALS, INC.		
	P.T.PETNESIA RESINDO	